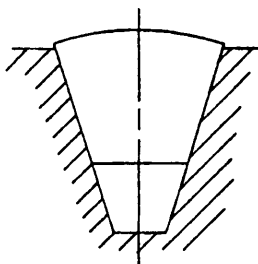


3/4 INCH ACCESSORY DRIVE BELTS ARE
NOT RECOMMENDED FOR NEW DESIGN.



DASH NO.	EFFECTIVE LENGTH		DASH NO.	EFFECTIVE LENGTH		DASH NO.	EFFECTIVE LENGTH		DASH NO.	EFFECTIVE LENGTH	
	INCHES	MM		INCHES	MM		INCHES	MM		INCHES	MM
-20	20	508.0	-31	31	787.4	-42	42	1066.8	-53	53	1346.2
-21	21	533.4	-32	32	812.8	-43	43	1092.2	-54	54	1371.6
-22	22	558.8	-33	33	838.2	-44	44	1117.6	-55	55	1397.0
-23	23	584.2	-34	34	863.6	-45	45	1143.0	-56	56	1422.4
-24	24	609.6	-35	35	889.0	-46	46	1168.4	-57	57	1447.8
-25	25	635.0	-36	36	914.4	-47	47	1193.8	-58	58	1473.2
-26	26	660.4	-37	37	939.8	-48	48	1219.2	-59	59	1498.6
-27	27	685.8	-38	38	965.2	-49	49	1244.6	-60	60	1524.0
-28	28	711.2	-39	39	990.6	-50	50	1270.0	-68	68	1727.2
-29	29	736.6	-40	40	1016.0	-51	51	1295.4	-70	70	1778.0
-30	30	762.0	-41	41	1041.4	-52	52	1320.8	-76	76	1930.4

NOTES:

- 1 DIMENSIONS IN INCHES AND MILLIMETERS (MM).
- 2 THE MS PART NUMBER SHALL CONSIST OF THE MS SHEET NUMBER PLUS THE LENGTH DASH NUMBER. WHEN A PLAIN BASED BELT IS REQUIRED, THE DASH (-) SHALL BE DELETED AND THE CODE LETTER "P" SHALL BE ADDED. WHEN A NOTCHED OR COGGED BASED BELT IS REQUIRED, THE DASH SHALL BE DELETED AND THE CODE LETTER "C" SHALL BE ADDED. WHEN GRADE "B" BELTS ARE REQUIRED, THE LETTER "B" SHALL BE ADDED AFTER THE LENGTH DASH NUMBER. WHEN A MATCHED SET OF BELTS IS REQUIRED, A SECOND DASH NUMBER SHALL BE INCLUDED AFTER THE BASE, LENGTH, AND GRADE DASH NUMBER

EXAMPLES:

SINGLE BELT, OPTION OF PLAIN, NOTCHED OR COGGED, GRADE A

MS 51068-30
 └── EFFECTIVE LENGTH
 └── MS SHEET NUMBER

SINGLE BELT, PLAIN BASE, GRADE B

MS 51068P30B
 └── GRADE B
 └── EFFECTIVE LENGTH
 └── PLAIN BASE
 └── MS SHEET NUMBER

ENTIRE STANDARD REVISED

P.A. ME Other Cust NAVY-YD AF-99	INTERNA- TIONAL INTEREST ABCA 63	TITLE BELTS, V: ENGINE ACCESSORY DRIVE (3/4 INCH NOMINAL WIDTH).	MILITARY STANDARD MS 51068
PROCUREMENT SPECIFICATIONS: MIL-B-11040		SUPERSEDES:	SHEET 1 OF 3

SINGLE BELT, NOTCHED OR COGGED BASE, GRADE B

MS 51068C30B

— MS SHEET NUMBER
— NOTCHED OR COGGED
— EFFECTIVE LENGTH
— GRADE B

MATCHED SET OF BELTS OPTION OF PLAIN, NOTCHED OR COGGED, GRADE A

MS 51068-30-4

— MS SHEET NUMBER
— EFFECTIVE LENGTH
— NUMBER OF BELTS IN SET

MATCHED SET OF BELTS, NOTCHED OR COGGED, GRADE B

MS 51068C30B4

— MS SHEET NUMBER
— NOTCHED OR COGGED
— EFFECTIVE LENGTH
— GRADE B
— NUMBER OF BELTS IN SET

3 OIL-RESISTANCE SEE APPLICABLE PARAGRAPH IN MIL-B-11040 WHEN OIL RESISTANCE IS SPECIFIED THE PART NUMBER SHALL INCLUDE THE LETTER "R".

EXAMPLES:

SINGLE BELT, OPTION OR PLAIN, NOTCHED OR COGGED, GRADE A

MS 51068 R 30

— MS SHEET NUMBER
— OIL-RESISTANCE
— EFFECTIVE LENGTH

SINGLE BELT, PLAIN BASE, GRADE B

MS 51068 RP 30 B

— MS SHEET NUMBER
— OIL-RESISTANCE
— PLAIN BASE
— EFFECTIVE LENGTH
— GRADE B

APPROVED 19 MAY 1958 REVISED ① FOR CHANGES SEE SHEETS 1, 2 AND 3

P.A. ME Other Cust NAVY-YD AF-99	INTERNA- TIONAL INTEREST ABCA 63	TITLE BELTS, V: ENGINE ACCESSORY DRIVE (3/4 INCH NOMINAL WIDTH).	MILITARY STANDARD MS 51068
PROCUREMENT SPECIFICATIONS	SUPERSEDES:	SHEET	OF

4. BELT LENGTHS AS SPECIFIED IN THE ABOVE TABLE ARE IN TERMS OF EFFECTIVE LENGTH AS MEASURED IN ACCORDANCE WITH THE ACQUISITION SPECIFICATION. THESE LENGTHS CANNOT BE COMPARED TO INSIDE OR OUTSIDE CIRCUMFERENCE MEASUREMENTS.
5. PLAIN AND NOTCHED (COGGED) BASE BELTS ARE COMPLETELY INTERCHANGEABLE ON MOST DRIVES. WHEN A PLAIN OR A NOTCHED (COGGED) BASE BELT IS SPECIFICALLY REQUIRED, THE USER SHALL FORWARD TO THE PROCURING ACTIVITY INFORMATION TO SUBSTANTIATE THE PARTICULAR BASE CONFIGURATION: DRIVE CONFIGURATION, PULLEY SIZES, R.P.M. OF DRIVER PULLEY, HORSEPOWER REQUIREMENTS OF EACH DRIVEN PULLEY, AMBIENT TEMPERATURE IN WHICH BELT MUST OPERATE, ITEM BELT IS USED ON, AND OTHER PERTINENT INFORMATION.
6. MS 51068 BELTS (MIL-B-11040) ARE MINUS 65°F (MINUS 54°C) BELTS. IF MINUS 65°F IS NOT A REQUIREMENT OF THE END ITEM DO NOT USE THIS MS, USE ZZ-B-190 BELTS.
7. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
8. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BIDS, OR REQUEST FOR PROPOSAL, EXCEPT THAT REFERENCED ADOPTED INDUSTRY DOCUMENTS SHALL GIVE THE DATE OF THE ISSUE ADOPTED
9. CERTAIN PROVISIONS (EFFECTIVE BELT LENGTH) OF THIS STANDARD ARE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT (ABCA 63). WHEN CHANGE NOTICE, REVISION, OR CANCELLATION OF THIS DOCUMENT IS PROPOSED WHICH WILL AFFECT OR VIOLATE THE INTERNATIONAL AGREEMENT CONCERNED, THE PREPARING ACTIVITY WILL TAKE APPROPRIATE RECONCILIATION ACTION THROUGH INTERNATIONAL STANDARDIZATION CHANNELS, INCLUDING DEPARTMENTAL STANDARDIZATION OFFICES, IF REQUIRED.

APPROVED 19 MAY 1958 REVISED (D) FOR CHANGES SEE SHEETS 1, 2 AND 3

P. A ME Other Cust NAVY-YD AF-99	INTERNATIONAL INTEREST ABCA 63	TITLE BELTS,V: ENGINE ACCESSORY DRIVE (3/4 INCH NOMINAL WIDTH).	MILITARY STANDARD MS 51068
PROCUREMENT SPECIFICATION MIL-B-11040		SUPERSEDES:	SHEET 3 OF 3